

**Office/Task Seating:** including; Carrera, Conceive, Durable, Endure, Fortis, Orians, Majestic, Presidential, Sequel, Sintas, HMSF Stool, Series 100 (*These Models have been Discontinued*)

## What to expect:

**Disassembly Time:** 15-20 minutes per chair (General)  
(allow additional 20-30 minutes for detailed component disassembly)

### Tools needed:

- Personal Protective Equipment (Safety Glasses)
- Wrenches/Ratchet w/sockets (7/16")
- Torx Bit (T30)
- Screwdrivers (Phillips #2 - #3)
- Utility Knife
- Rubber Mallet

### Material Content:

- Wood
- Metal (♻️ steel), (♻️ aluminum)
- Poly Foam
- Textile (fabric/vinyl)
- Polyethylene Plastic

### Component Content:

- Arms: (♻️ aluminum w/arm cap), (steel reinforced polyethylene plastic sleeve w/arm cap), (urethane w/arm cap), (upholstered w/wood arm cap), (wood w/arm cap), (upholstered)
- Upholstered Base (Seat/Back): (bent plywood panel w/staples, poly foam, textile w/staples (fabric/vinyl))
- Upholstered Back: (bent plywood panel w/t-nuts, poly foam, textile w/staples (fabric/vinyl))
- Upholstered Seat: (bent plywood panel w/t-nuts, poly foam, textile w/staples (fabric/vinyl))
- Tilt Mechanism: (plastic, (♻️ steel))
- Hardware: (bolts/screws (♻️ steel))

## Office Seating:

### Arm Removal: (typical)

- With bottom of unit accessible, use screw driver (phillips) to remove mounting bolts from seat assembly

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- Use screw driver (phillips) to remove mounting bolts from back assembly

### Arm Cap: (typical)

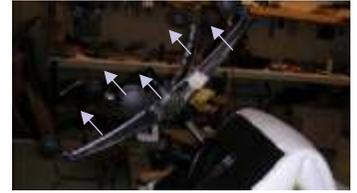
- With bottom of the unit accessible, use screw driver (phillips) to remove mounting bolts from each arm and separate, recycle ( ♻️ aluminum)



## Office Seating: (con't)

### Caster/Stationary Base Removal: (typical)

- With bottom of the unit accessible, pull caster base off the cylinder, recycle (♻️ aluminum)



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### Tilt Mechanism:

#### Cylinder Removal: (typical)

- With bottom of the unit accessible, use mallet (if necessary) to loosen and pull cylinder from mech assembly, remove plastic sleeve and recycle (♻️ steel)



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### Mech Base: (typical)

- Using (7/16" or T30) socket/ratchet or wrench, remove (4) mounting bolts and mounting bolts and remove seat assembly, recycle both arm and chassis (♻️ steel)

