

Lift Treatment Recliner: Rema, (Including: **R7H18** (Manual Hydraulic), or **R7P18** (Electric Actuator))**Features/Options: (♻️ Recycleable)**

- ♻️ **Fully Upholstered Arms** – (Standard),
Arm Cap Arms: Urethane Arm Caps, Wood Arm Caps, Solid Surface Arm Caps – (Optional)
Fold Down Arms w/Arm Caps: (including Pull Latch/Strike-plate, Metal Hinges – (Optional)
- ♻️ **Recliner Mechanism w/Lock-out Footrest** – (Standard)
- ♻️ **11" Scissor Lift Platform Hydraulic** – (Standard), Electric – (Optional)
- ♻️ **Dual Wheel Locking Caster Mechanism** – (Standard)
- ♻️ **Trendelenburg Mechanism** – (Standard)
- ♻️ **Push Bar** – (Standard)
Chaise Lounge Seat – (Optional)
Heated Back/Seat, Heated Back/Seat w/Massage – (Optional)
Heat Hand Wand, Heat/Massage Hand Wand – (Optional)
Moisture Barrier Back/Seat – (Optional)
- ♻️ **Foley Bag Holder** – (Optional)
- ♻️ **Single IV Pole w/Quick Release Bracket, Dual IV Poles w/Quick Release Brackets** – (Optional)
USB Charging Outlet – (Option)
Single Fold Down Arm, Dual Fold Down Arms – (Optional)
- ♻️ **Infinite Position Locking Back** – (Standard) **See Warning: Before Disconnecting Gas cylinder**
Edge Guard – (Standard)

What to expect:**Disconnect Power Cord Before Disassembling This Unit**

Disassembly Time: 20-30 minutes (Standard w/No Options) 45-60 minutes (for complete detailed disassembly)

Tools Needed:

- Personal Protection Equipment (Safety Glasses)
- Wrenches/Ratchet w/sockets: (7/16" Handle Mounting Bolt/Lock Nut), (3/4" Cap Nut Latch Release)
- Allen Wrenches: 5mm (JC Bolts), 4mm (All JC Nuts, and Foot Levers)
- Utility Knife (Cut-Off Upholstery Cover, Elastic Straps, etc...)
- Pry Bar (Arm Caps)

Material Content and Associated Components:

- **Wood:** Base, Arms, Back Frames
- **Metal:** Mechanisms, Platform, IV Poles, Quick Release Brackets, Hex Rods, Push Bar, Back/Seat Springs
- **Poly Foam** (with/without Poly fiber): Base, Back, Seat, and Arms
- **Textile:** All Upholstered components
- **Plastic:** Casters, Concealment Plate, Drive Tube Bushings, Foot Levers, Cable Release Handle
 Recliner Handle Bezel (Arm), Control Module Housing, Control Pedal Mounting Plates, Kick-out/Mid Ottoman Covers
- **Polyurethane Rubber:** Arm Caps
- **Corian:** Solid Surface Arm Caps
- **Antimicrobial Material/Moisture Barrier** (Non-Recyclable): (Sewn to specific Arms, Backs, and Seats)
- **Cardboard:** (Base, Arms, Back Frame)
- **Electrical** (Non Recyclable): Electric Motor, Control Module, L/R Side Control Pedals

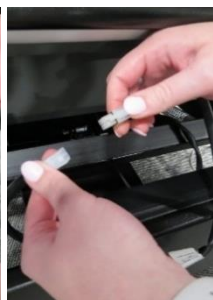
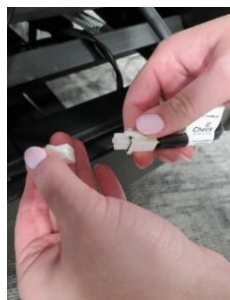
Disassembly: Seat (w/Gas Back)

Critical Note: For models with "Infinite Locking Back" the back must be reclined ½ way to allow removal of the seat cushion. Pull the back release lever to recline the back frame.



2. Separate the bottom edge of the back flap from the Velcro strip along the bottom inside edge of the kick-plate.

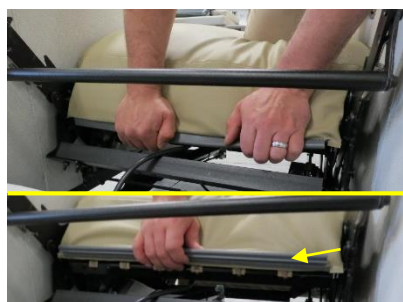
Disassembly: Seat (All) (w/Heat, Heat Massage)



3. Critical Note: Disconnect the (2) back frame wire harnesses (Heat) and Massage) before removing the back assembly from the mechanism.



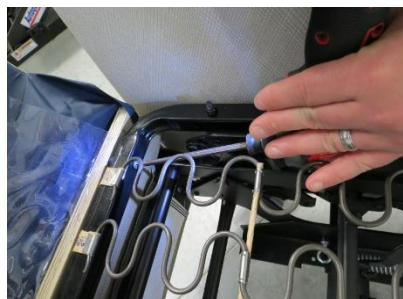
4. Lift the back flap to allow access to the quick release bar, then hold on to the "Push Bar" and pull up on the quick release bar and push the back toward the front of the chair and remove the back assembly.



5. Place a knee in the middle of the seat to help relieve seat spring pressure, then carefully and grab the gray plastic strip along the back edge of the seat carefully pull the plastic strip from the metal rail (arrow).



6. Lift the seat cushion to allow access to the (2) mounting bolts.



7. Using a Phillips screwdriver, remove the (2) mounting bolts and discard the seat cushion.



Warning: To Prevent injury, Do not place fingers or hands inside the mechanism assembly until the "Locking Back" release lever has been pulled and the gas cylinder is fully extended.

Disassembly: Chaise Lounge (Optional)

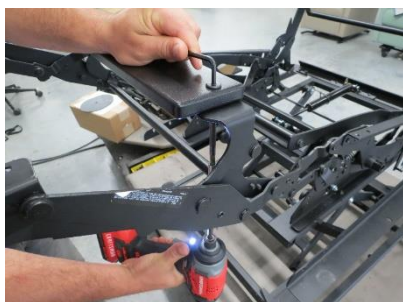


1. Extend/Open the recliner mechanism to allow access to the bottom of the kick-out and Mid Ottoman, use a utility knife to cut the elastic strap stapled to the mid ottoman.



2. Using a Phillips screwdriver, remove the (4) kick-out mounting bolts and discard the seat cushion and kick-out.

Disassembly: Mid-Ottoman (w/Chaise)



1. With the recliner mechanism extended, use 4mm Allen Wrench to hold the top "JC nut in place and use a Phillips screwdriver and remove the (2) mounting bolts and discard the mid ottoman board.

Disassembly: Mid-Ottoman (Standard)



2. Using a Phillips screwdriver, remove the (4) mounting bolts and remove the mid ottoman.

Disassembly: Mid Ottoman (Standard)



Use a small Phillips Screw driver to remove (6) plastic cover mounting screws (arrows), and recycle the plastic cover and screws, discard the upholstered mid ottoman board.

Disassembly: Kick-out (Standard)



Use a small Phillips Screw driver to remove (2) mounting bolts on each side (arrows), and recycle the plastic cover and screws, discard the upholstered mid ottoman board.



Use a small Phillips Screw driver to remove (9) plastic cover mounting screws (4 per side), and recycle the plastic cover and screws, discard the upholstered kick-out board.

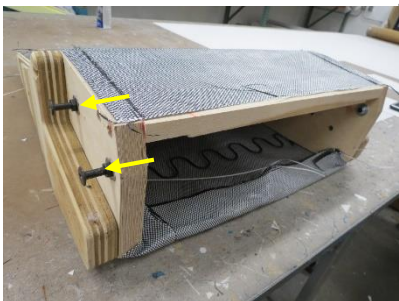
Disassembly: Back (All)



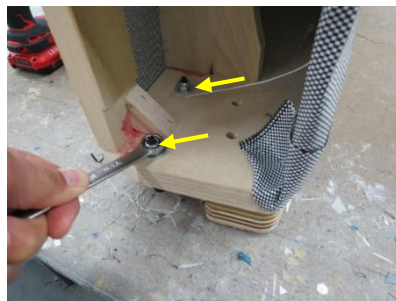
Use a Phillips screwdriver to remove (2) mounting screws (arrows), and recycle the "Push Bar".



Use a small Phillips Screw driver to remove (4) mounting screws of each bottom "Side Shield", and recycle.



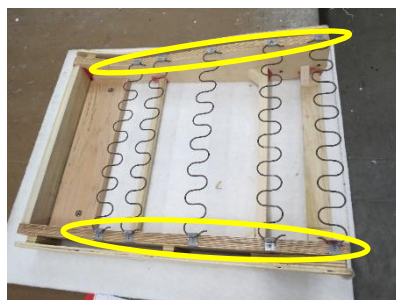
Remove all foam and textile cover to allow access to the (4) quick release mounting post (arrows).



Using a 1/2" wrench or socket, remove all (2) lock nuts on each side (arrows) from the bottom inside edge of the back frame and recycle.

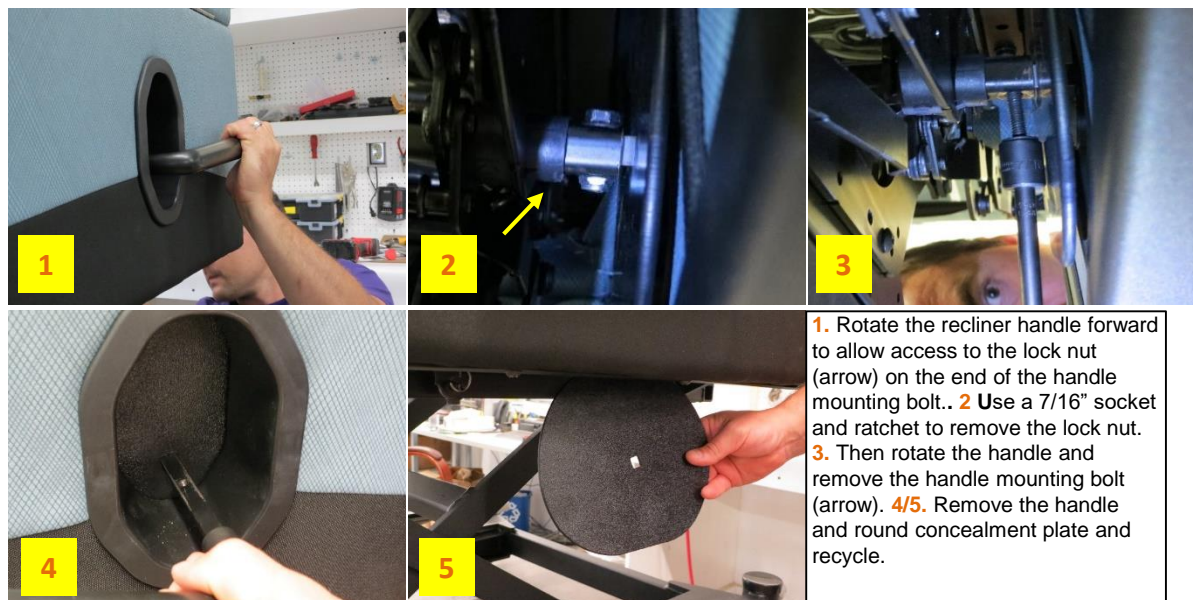


Using a 5mm Allen wrench, remove all (4) quick release mounting post and hex nuts and recycle.

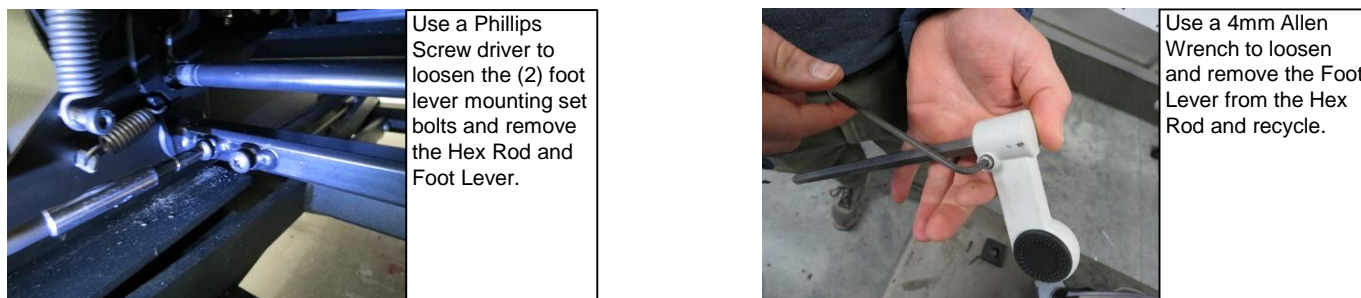


Using a utility knife, Remove Springtex to allow access to the all (5) Pull Springs, pry each spring clip (circles) open and remove the springs and recycle.

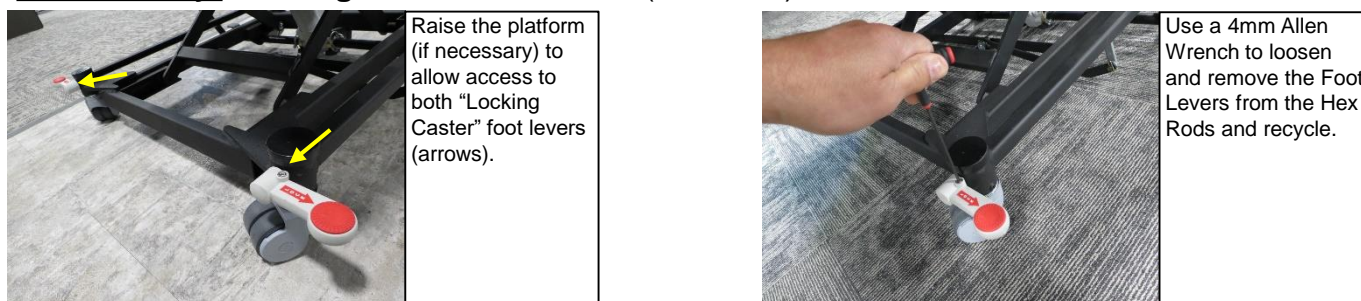
Disassembly: Handle (Standard)



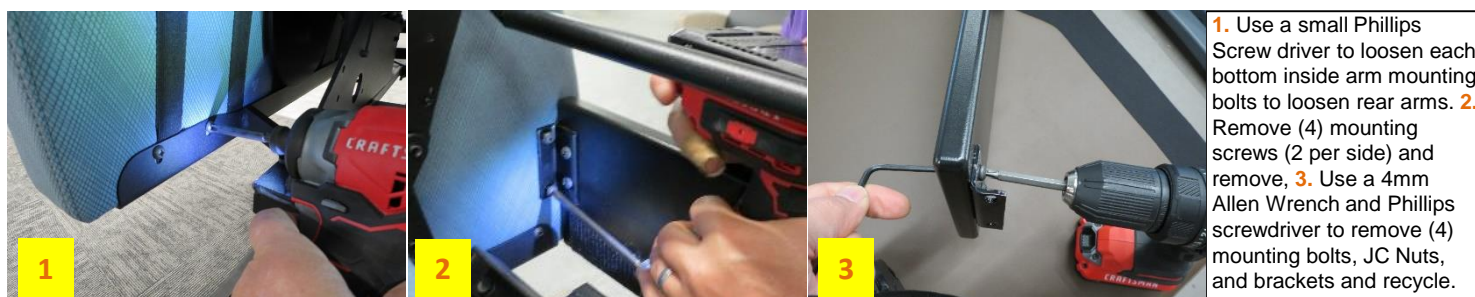
Disassembly: Trendelenburg Foot Lever (Standard)



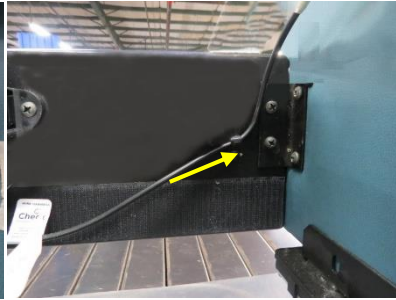
Disassembly: Locking Caster Foot Lever (Standard)



Disassembly: Kick-plate (Standard)



Disassembly: Kick-plate (w/Heat/HeatMassage)



Use a Phillips Screw driver to remove the (4) plastic clamp mounting screws from the kick-plate and wire harnesses (arrows) before removing the kick-plate mounting bolts.

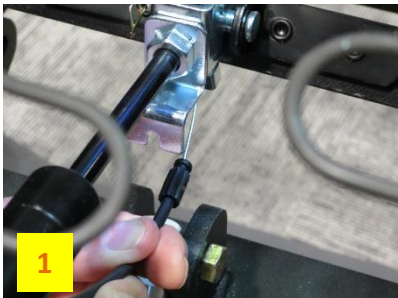


Use a Phillips Screw driver to remove the (4) plastic clamp mounting screws from the kick-plate and wire harnesses (arrows) before removing the kick-plate mounting bolts.



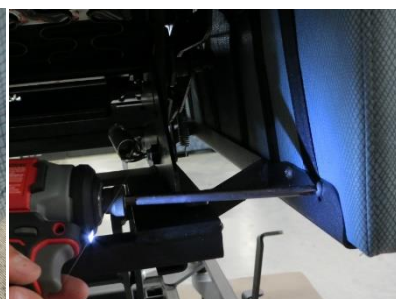
Use a Phillips Screw driver and 4mm Allen Wrench to remove the (2) mounting bolts/JC Nuts and remove the power transformer from the kick-plate.

Disassembly: Gas Back Cable (Standard) **Warning:** Make use the gas cylinder is fully extended



1. Disconnect the cable housing from the trigger housing bracket. 2. Disconnect the cable end from the trigger release lever. 3. Slide the wire tie forward and separate the cable from the cylinder.

Disassembly: Arm (Standard)



1. Use a Phillips Screw driver, to remove (2) bottom mounting bolts (arrows). 2. Use a Phillips Screw driver, to remove (4) bottom inside mounting bolts (2 ea.) front/rear and remove arms.



3. Place hand inside the bezel ring and pull the bezel out of the arm. 4/5. Use a Phillips Screw driver, to remove (2) cable release housing mounting screws and remove cable assembly.

Disassembly: Arm Caps (Optional)



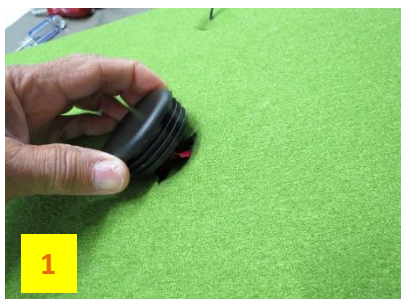
Use a pry bar to lift each arm cap off the top of the arm frame and discard.

Disassembly: Q R Brackets (Optional)



Using a Phillips screwdriver, remove the (4) mounting bolts and plastic spacer and recycle.

Disassembly: USB (Optional)



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3

1. Remove the inside arm USB plastic cover. 2. Unplug the wire terminals and remove wire harness. 3. Remove the plastic threaded ring from the USB component.



Use a Phillips screwdriver to remove (2) USB cover mounting screws and remove the USB component and discard.

Disassembly: Fold Down Arms (Optional)



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3

1. Using scissors cut the elastic straps of the hinge covers. 2. Use Phillips screwdriver to remove (12) mounting screws from the hinges. 3. Remove (2) mounting screws from latch cover.



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6

4. Use a 3/4" long socket to remove the front inside cap nut of the latch release. 5. Remove the strike plate and plastic cover plate mounting screws. 6. Remove the latch assembly and recycle the metal.

Disassembly: Mechanism Assembly (including casters)



The "Mechanism Assembly" (including: Trendelenburg, Locking Casters, Recliner Mechanism, Scissor Lift Platform and Hydraulic Pump System and casters. Total Metal Weight is over 175 lbs.